### Overcoming Adoption Barriers of Next Generation Processing Technologies in Ceramics and Glass Industries

### TFIN+ Christmas Conference, Sheffield December 5 - December 6, 2023

Taofeeq Ibn-Mohammed Lead, Computational Sustainability Research Group Net Zero Manufacturing Research Group WMG, The University of Warwick

#### **Project Team**



#### Dr Taofeeq Ibn-Mohammed Associate Professor in Sustainable Systems Engineering (Principal Investigator)



Dr Claire Dancer Reader in Ceramics (Project Co-Investigator)



Nikos Katsanakis PhD Candidate (Project Engineer)

# Background



More than 75% of materials used in the society come from the foundation industries ≈ 28 Mt of materials annually≈ 10% of UK's CO<sub>2</sub> emissions

**Ceramics Sector** consumes  $\approx$  4.7 TWh energy annually; emits1.2Mt CO<sub>2</sub>-eq in 2012/

**Glass Sector** consumes  $\approx$  9 GWh energy annually; emits 2.2Mt CO<sub>2</sub>-eq in 2012

# Previous research efforts towards decarbonising the glass and ceramics sectors



# **Research focus**

## Next Generation Processing Technologies (NGPTs)

New technologies that provide high energy efficiency and process intensification supported by transformative digital technologies (e.g., AI/ML, digital twin, IoT, 3-D printing, cloud computing etc)

# What role can NGPTs play towards decarbonising the ceramics and glass sector?



Industrial Internet of Things



**Cloud Computing** 



Artificial Intelligence / Machine Learning

**Robotics** 

### The role of Next Generation Processing Technologies (NGPTs)

#### Digital Technologies

**Cloud Computing** 

**Industrial Internet of Things** 

Smart Tags for Track & Trace

**Digital Twins** 

Artificial Intelligence / Machine Learning

**Robotics** 

Additive Manufacturing

Augmented Reality

#### Potential Benefits

Process optimisation

**Real-time monitoring** 

Enhanced information sharing

Identification of inefficiencies

Waste reduction

Energy consumption reduction

Improved resource efficiency

# **Research Question**

What are the barriers to the adoption of NGPTs in the ceramics and glass sector, and how can they be overcome?

# **Research Approach**

#### Critical Literature Review

Initial identification of relevant technologies and barriers for the decarbonisation of the glass and ceramics industries.

#### Stakeholder Interviews

Expert interviews to validate and further complement the findings from the critical literature review.

#### Interpretive Structural Modelling

Analysis of workshop discussion data for identification of barriers interactions.

#### Stakeholder Consultation Workshop

In-depth discussion on barriers to digital technology adoption for the decarbonisation of the glass and ceramics industries.

# 16 Barriers to digital technology adoption for the Ceramics and Glass Industries

### Critical Literature Review & Stakeholder Interviews

	Organisational Barriers		External & Regulatory Barriers	
B1	Unclear Value Proposition	B9	Regulatory Complexity	
B2	Resistance to Change	B10	Lack of Inter-Organisational Collaboration	
DЭ		B11	Lack of Regulatory Support	
B3	Prioritisation of Short-Term Goals	B12	Lack of Cross-Sector Collaboration	
B4	Risks Associated with Investment Failure	B13	Lack of Intra-Sector Collaboration	
				_
	<b>Operational &amp; Technological Barriers</b>		Resource Constraints	
B5	Operational & Technological Barriers Integration with Existing Technologies and Infrastructure	B14	Resource Constraints Workforce Availability and Skills	
B5 B6	Integration with Existing Technologies and		Workforce Availability and Skills	
	Integration with Existing Technologies and Infrastructure	B14 B15		

## Organisational Barriers

B1	Unclear Value Proposition	
B2	Resistance to Change	
B3	Prioritisation of Short-Term Goals	
B4	<b>Risks Associated with Investment Failure</b>	

## **Operational & Technological Barriers**

B5	Integration with Existing Technologies and Infrastructure
<b>B6</b>	Data Privacy and Security
B7	Operational Complexity
B8	Operational Disruptions due to Technology Adoption

# **External & Regulatory Barriers**

B9	Regulatory Complexity	
B10	Lack of Inter-Organisational Collaboration	
B11	Lack of Regulatory Support	
B12	Lack of Cross-Sector Collaboration	/
B13	Lack of Intra-Sector Collaboration	

# **Resource Constraints**

Workforce Availability and Skills
High Costs
Technological Limitations

# Contextual understanding and interaction of barriers: interpretive structural modelling (ISM)

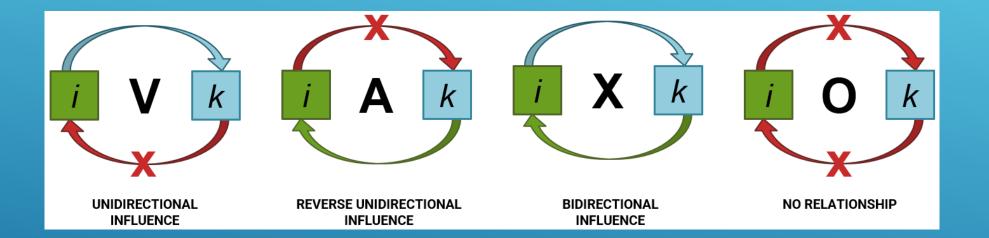
#### Contextualisation of Barriers and Consensus Building

#### Agree or Disagree on its significance? Unclear Value Proposition Resistance to Change Prioritisation of Short-Term Goals B4 Risks Associated with Investment Failure B5 Integration with Existing Technologies and Infrastructure B Data Privacy and Security B7 Operational Complexity Operational Disruptions due to Technology Adoption B9 Regulatory Complexity B10 Lack of Inter-Organisational Collaboration B1 Lack of Regulatory Support B12 Lack of Cross-Sector Collaboration Lack of Intra-Sector Collaboration B13 B14 Workforce Availability and Skills High Costs B16 Technological Limitations

#### Interactions Among Barriers

	B16	B15	B14	B13	B12	B11	B10	B9	B8	В7	B6	B5	В4	В3	В2	B1	
B1																	
B2																	
В3																	
В4																	
B5																	
B6																	
B7																	Í
B8																	
B9																	ľ
B10																	
B11																	
B12																	
B13																	
B14																	
B15																	
B16																	

# **ISM Matrix Situations**



I: Interpretive S: Structural M: Modelling

## Interpretive Structural Modelling: data collection

Agree or Disagree on its significance?															_		
Unclear Value Proposition	B1	Agree	•	Barrier i		B16	B15 B14	B13 B <sup>.</sup>	12 B11	1 B10	B9	B8 B7	B6	B5 (	B4 B3	B2	B1
Resistance to Change	<b>B2</b>	Agree	*	Unclear Value Proposition	B1												
Prioritisation of Short-Term Goals	B3	Agree	1	Resistance to Change	B2												
Risks Associated with Investment Failure	<b>B4</b>	Agree	*	Prioritisation of Short-Term Goals	B3												
Integration with Existing Technologies and Infrastructure	B5	Agree	1	Risks Associated with Investment Failure	B4												
Data Privacy and Security	BG	Agree	•	Integration with Existing Technologies and Infrastructure	B5												
Operational Complexity	B7	Agree	*	Data Privacy and Security	B6												
Operational Disruptions due to Technology Adoption	<b>B8</b>	Agree		Operational Complexity	B7												
Regulatory Complexity	<b>B9</b>	Agree		Operational Disruptions due to Technology Adoption	B8												
Lack of Supply Chain Collaboration	B10	Agree	*	Regulatory Complexity	B9												
Lack of Regulatory Support	B11	Agree		Lack of Inter-Organisational Collaboration	B10												
Lack of Cross-Sector Collaboration	B12	Agree	*	Lack of Regulatory Support	B11												
Lack of Intra-Sector (Competitors) Collaboration	B13	Agree		Lack of Cross-Sector Collaboration	B12												
Workforce Availability and Skills	B14	Agree		Lack of Intra-Sector Collaboration	B13												
High Costs	B15	Agree		Workforce Availability and Skills	B14												
Technological Limitations	<b>B16</b>	Agree		High Costs	B15												
	1		:	Technological Limitations	B16												

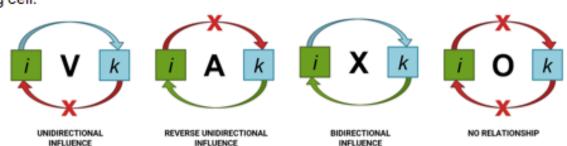
#### Mapping out the interrelationships among the 16 barriers using ISM

#### Steps for the Activity:

- Review each pair of barriers and decide the type of relationship based on the definitions provided.
- Record your assessment in the ISM matrix by marking V, A, X, or O in the corresponding cell.
- Ensure every pair of barriers is evaluated and the matrix is completed.

#### Remember:

- Think critically about the nature of the influence between each pair of barriers.
- Discuss with your group to reach consensus before marking your decision.
- If there is any uncertainty, re-examine the barriers' definitions and context.



## ISM data collection (yet to be completed)

Barrier i		B16	B15	B14	B13	B12	B11	B10	B9	<b>B8</b>	B7	BG	B5	<b>B4</b>	B3	<b>B2</b>	B1
Unclear Value Proposition	<b>B1</b>	Х	Х	Х	Х	Х	Х	Х	А	Х	А	А	Х	Х	۷	Х	
Resistance to Change	<b>B2</b>	Х	Х	Х	Х	Х	Х	Х	А	А	А	Х	А	А	0		
Prioritisation of Short-Term Goals	<b>B</b> 3	0	А	Х	۷	۷	А	۷	А	0	0	Х	Х	Х			
Risks Associated with Investment Failure	<b>B4</b>	Х	А	А	Х	Х	А	Х	А	Х	Х	Х	Х				
Integration with Existing Technologies and Infrastructure	<b>B5</b>	Х	Х	А	А	А	А	Х	А	Х	Х	Х					
Data Privacy and Security	<b>B6</b>	Х	Х	А	Х	Х	А	Х	Х	Х	Х						
Operational Complexity	<b>B7</b>																
Operational Disruptions due to Technology Adoption	<b>B8</b>																
Regulatory Complexity	<b>B9</b>																
Lack of Inter-Organisational (Supply Chain) Collaboration	<b>B10</b>																
Lack of Regulatory Support	B11																
Lack of Cross-Sector Collaboration	<b>B12</b>																
Lack of Intra-Sector Collaboration	B13																
Workforce Availability and Skills	B14	0	Х														
High Costs	B15	А															
Technological Limitations	B16																



- Complete the ISM table
- Carry out post workshop interviews
- Complete ISM modelling
- Use ISM output to inform strategies to overcome barriers
- Publish output: Practitioner Report and Academic Journal Article

# **THANK YOU!**



### **Funders**

### **Industry Partners**



Engineering and Physical Sciences Research Council



Materials Processing Institute Morgan Advanced Materials



insight creating advantage